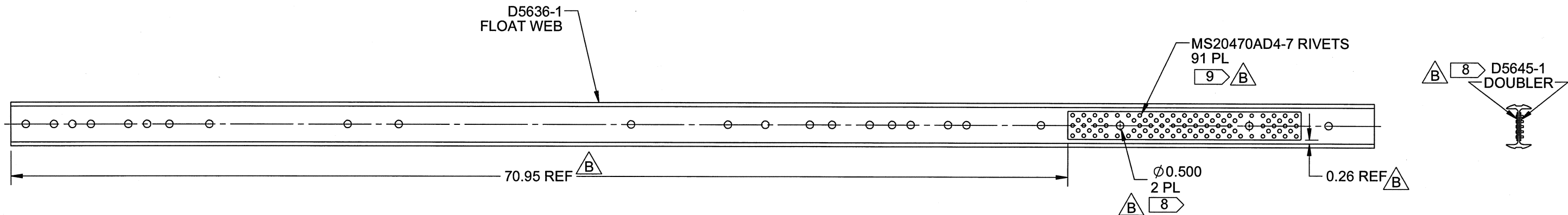


QTY -041	P/N	DESCRIPTION
X	D5636-041	FLOAT WEB ASSEMBLY
1	D5636-1	FLOAT WEB
2	D5645-1	DOUBLER
91	MS20470AD4-7	RIVET, SOLID, PAN HEAD



D5636-041 FLOAT WEB ASSEMBLY

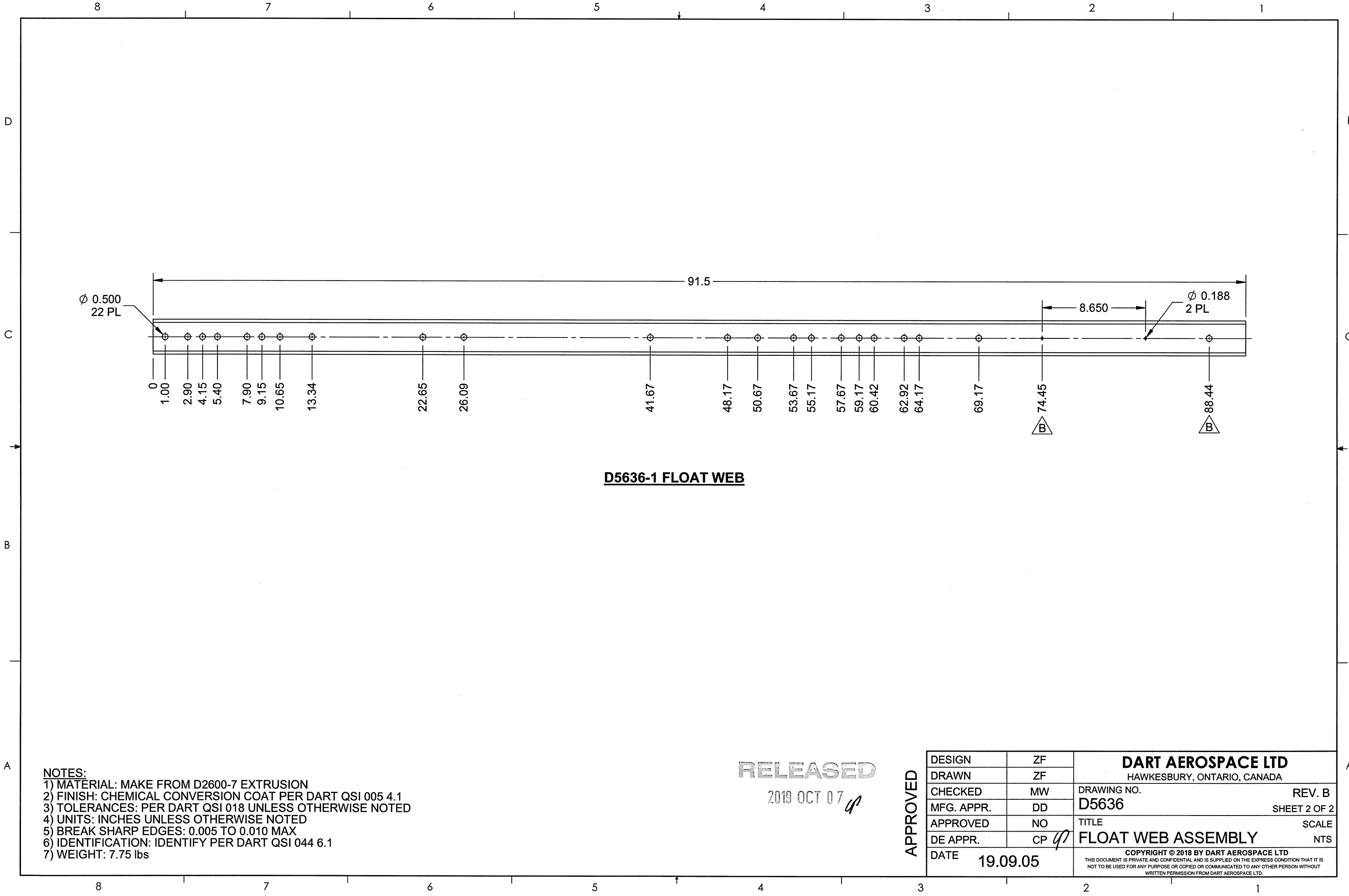
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
 - 7) WEIGHT: 8.19 lbs
 - 8) LOCATE THE DOUBLERS USING THE $\varnothing 0.188$ PILOT HOLES IN THE DOUBLER AND WEB.
OPEN HOLES THRU DOUBLERS AND WEB TO $\varnothing 0.500$ AFTER RIVETING.
 - 9) OPEN HOLES IN DOUBLERS AND THRU WEB TO $\varnothing 0.128$.
INSTALL DOUBLERS USING RIVETS AS INDICATED.

RELEASED

2019 OCT 07
EN19-921

APPROVED

B	-041: REPLACED DOUBLER INSTALLATION INSTRUCTIONS WITH FLAG NOTES, DIMS ARE REF -1: MOVED 3X AFTMOST HOLES FWD TO ALIGN WITH SKIDTUBE (74.45 WAS 74.51, 88.44 WAS 88.50) REF NCR19-7369	ZF	19.09.05
A	NEW ISSUE	ZF	18.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	DD	D5636	SHEET 1 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	FLOAT WEB ASSEMBLY	NTS
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NOTES:
1) MATERIAL: MAKE FROM D2600-7 EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
7) WEIGHT: 7.75 lbs

RELEASED
2019 OCT 07

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. D5636	REV. B
MFG. APPR.	DD	SHEET 2 OF 2	
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	FLOAT WEB ASSEMBLY	NTS
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